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## INFORMATION REPORT INFORMATION, REPORT

## CENTRAL INTELLIGENCE AGENCY

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	C-O-N-F-I-D-E-N-	T-I-A-I.	PROCES	SING CIPY 50X1-HUM
COUNTRY	Poland	REPORT		
SUBJECT (diffi	Machine Tool Industry in Poland	DATE DISTR.	4 MAR 1980	
ments,	planned production of machine	NO. PAGES	1	
tools,	production difficulties)	REFERENCES		50X1-HUM
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	A report containing fragmentary inform tool industry	ation on the Po	lish machine	50X1-HUM
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COUNTRY	: Poland	le Tools Industry i		DATE: 28 F	ebruary 1958	
						50X1-HI
from Polan	ent were d	the increase istated by the need	he export of a ed emphasis of i of foreign o	n exports of	f machinery	50X1-HUI
	the Polis	n machine tool indu	stry had had	some diffic	culties	
as well as	in meeting	rt commitment, espe g additional commit	tments for pro	ace of deliveduction of	special	50X1-H
equipment	for the ord	lered machine tools Equipment Establish	3.	a cas	se where	50X1-H
Warsaw, wa	s forced to	delay the deliver	ries of grindi	ing machines		50X1-H
attached t to be orde difficult	o the elect red from ar for the Pol	ns until it could of tromagnetic table of nother factory.  Lish machine tool i	of the grindin	ng machine, it wa ompete with	which had as probably the West	50X1-H
models and Polish ind	inferior m thustry was v	market, mainly becameterials used in the average standard many mach	the production l of Polish ma nine tools wer	n of machine achine tools re obsolete	tools. used in or worn	50X1-H
out by con reason,	stant use,	and there was a sh	ortage of spa ioned export	re parts. Program wou	For this	50X1-H
Equipment ]	Establishme	the construction 1950-1955. Some pure the which previously	lants, like to	he Warsaw M	echanic and colored	50X1-H
production Warsaw, own duced main	ndry, had b section. ned by the ly prototyp	een expanded by the The pre-war machine Association of Polices of different kinatic machine tools	e addition of e tool plant ish Mechanics nds of machin	a machine in Pruszkow , in 1950-l e tools and	tool near 957 pro-	المي
of gears.	its 1960 p	roduction goal of		Poland's	ahility	50X1-H
		this goal could	d not be met	because the	Polish	50X1-HU
		ALA TII MORE GWYGW I	unrealistic	1 a _ much	mama	

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		50X1-HUM
3.	Polish machine tools incorporated any Soviet technology, because the Soviets were mainly copying Western models,	50X1-HUM
	without obtaining licenses. In the spring of 1951, the car factory in Zeran/Warsaw, was entirely equipped with Soviet machine tools. Almost all the machine tools at Zeran were new, but none were different from models published in Western technical periodicals or from those Western-produced machine tools which he had seen.	50X1-HUM 50X1-HUM
4.	machine tools listed them in the following order of quality:  Czech, East German, Polish, and lastly Soviet. The Soviet-produced  machine tools were less precise; often had poor quality ball bearings;  were usually of very large, crude construction; and had a third-grade	50X1-HUN
	of a similar quality. They were also more universal, that is to say several operations could be done on one machine, and they had a compact construction. They were well-manufactured and had an esthetic finish. Polish-manufactured machine tools were based on Western technology; they were more precise and universal in comparison with the Soviet moduced	50X1-HUN
	machine tools, and the finish was of higher quality.  that since 1956, the Polish machine industry was concentrating more on quality and less on quantity.	50X1-HUN
5.	From his observation, experience and contacts the following problems were preventing the Polish machine industry from meeting its production goals: lack of experienced construction designers and technologists; delays in production of documentation; delays of deliveries of components and parts produced by other factories and plants for the machine tool plants; lack of highly-qualified skilled labor; shortage of high-grade steel; and lack of factory laboratories. Technical improvements were slow in being introduced into Polish	50X1-HUN
	industry no more than a 20-percent mechanization and automation had taken place in the past few years in the machine tool industry, and that the Polish industry was well behind the East-German machine industry.	50X1-HUN
6.	regarding current distribution of machine tools to other branches of industry. Up to 1956 the "S" (armament) industry, which included plants producing mainly military equipment such as aircraft and automobile engines, tanks, guns, and machine guns, had priority. Second priority was given the building, machine, metallurgical industries; the light, small industries and crafts were given last priority. While military production still had preference, since	50X1-HUM

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last priority. While military production still had preference, since 1956 the distribution of machine tools had been more adapted to pro-

duction plan needs without special priority.